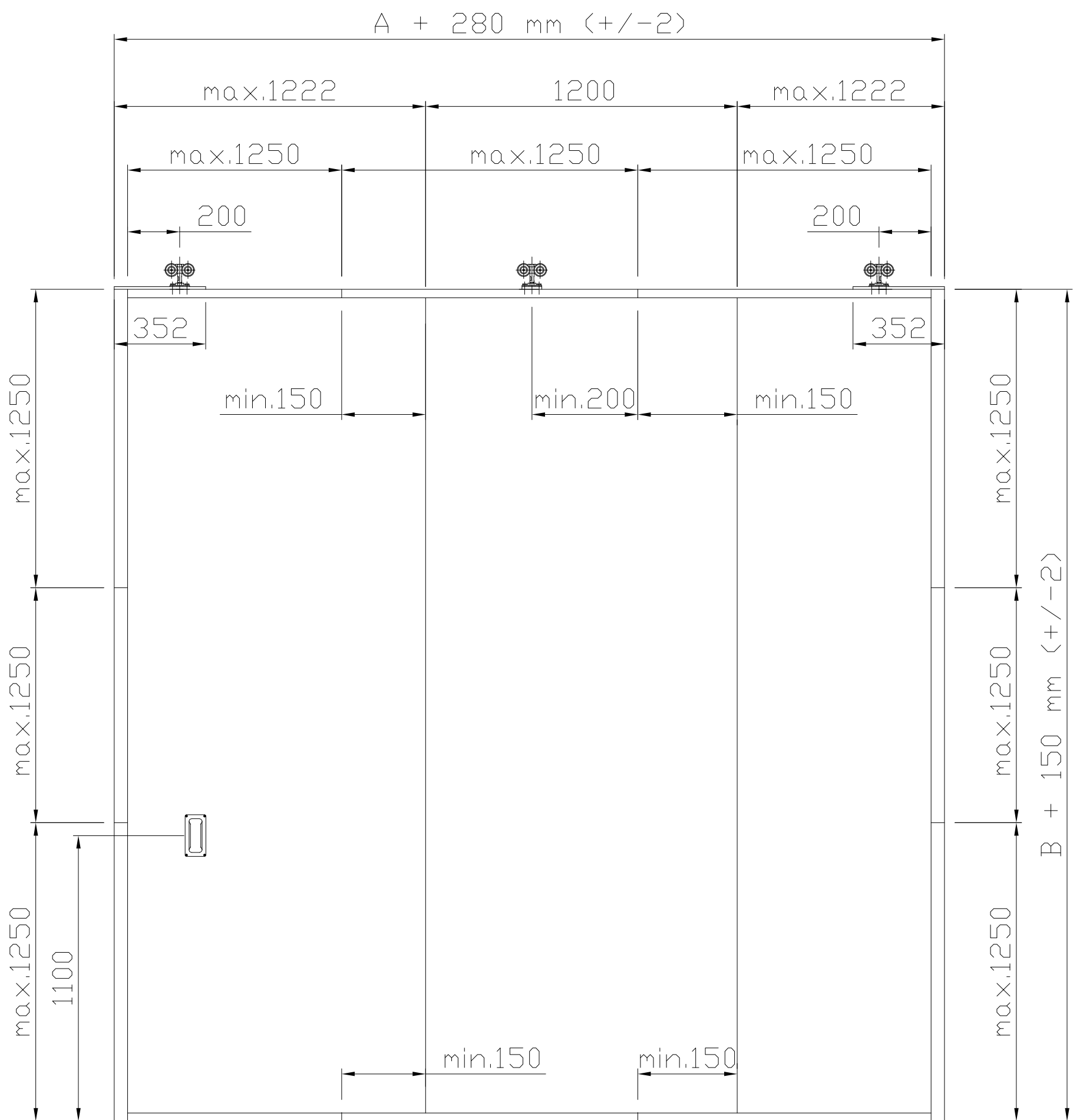


B:					
A:		26.08.2009	P. Rzanny		
Status	Date	Drawer	Checked By	Changes	
All tolerances according to ISO 2768-g			Architectural dimension (opening width x height): A X B mm PRELIMINARY ASSEMBLY MANUAL.		
Customer:			Gate serial no.		
PRELIMINARY DRAWING			*** NOT TO CONCERN ***		
Object:			Gate type/class:		
*** PRELIMINARY DRAWING ***			N80, EI30		
Scale:			DOS name:		
***			***		
			Configuration for: *production/assembly*		Rev.
					A

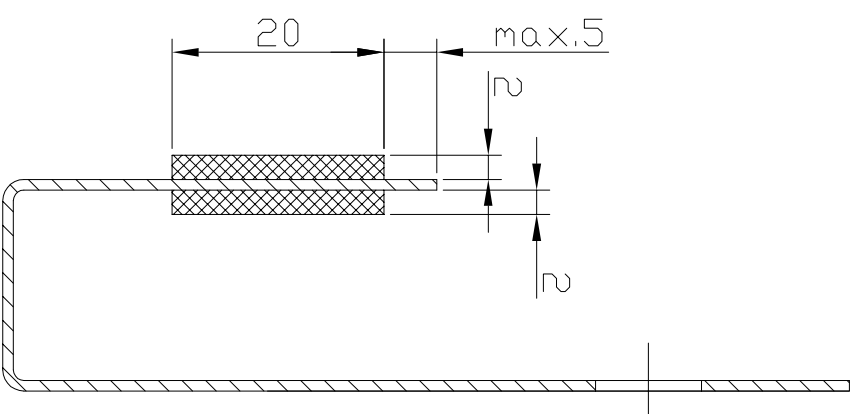


N80 Gate's leaf, fitting method

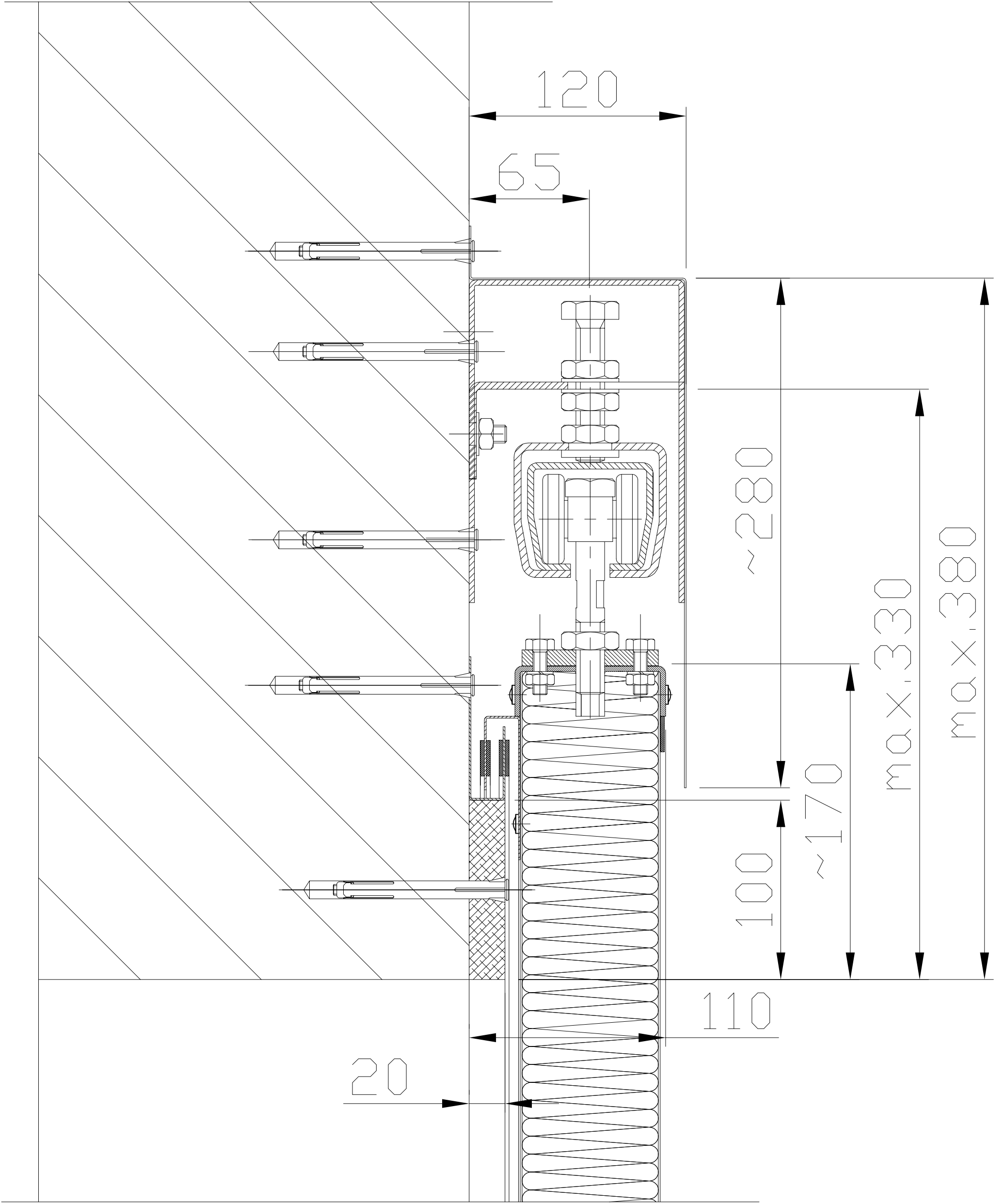
WARINING! dimension specified on drawing concerns

READY FITTED GATE'S LEAF! Exact dimension (fittings length, trolleys spacing) are presented in installation drawings.

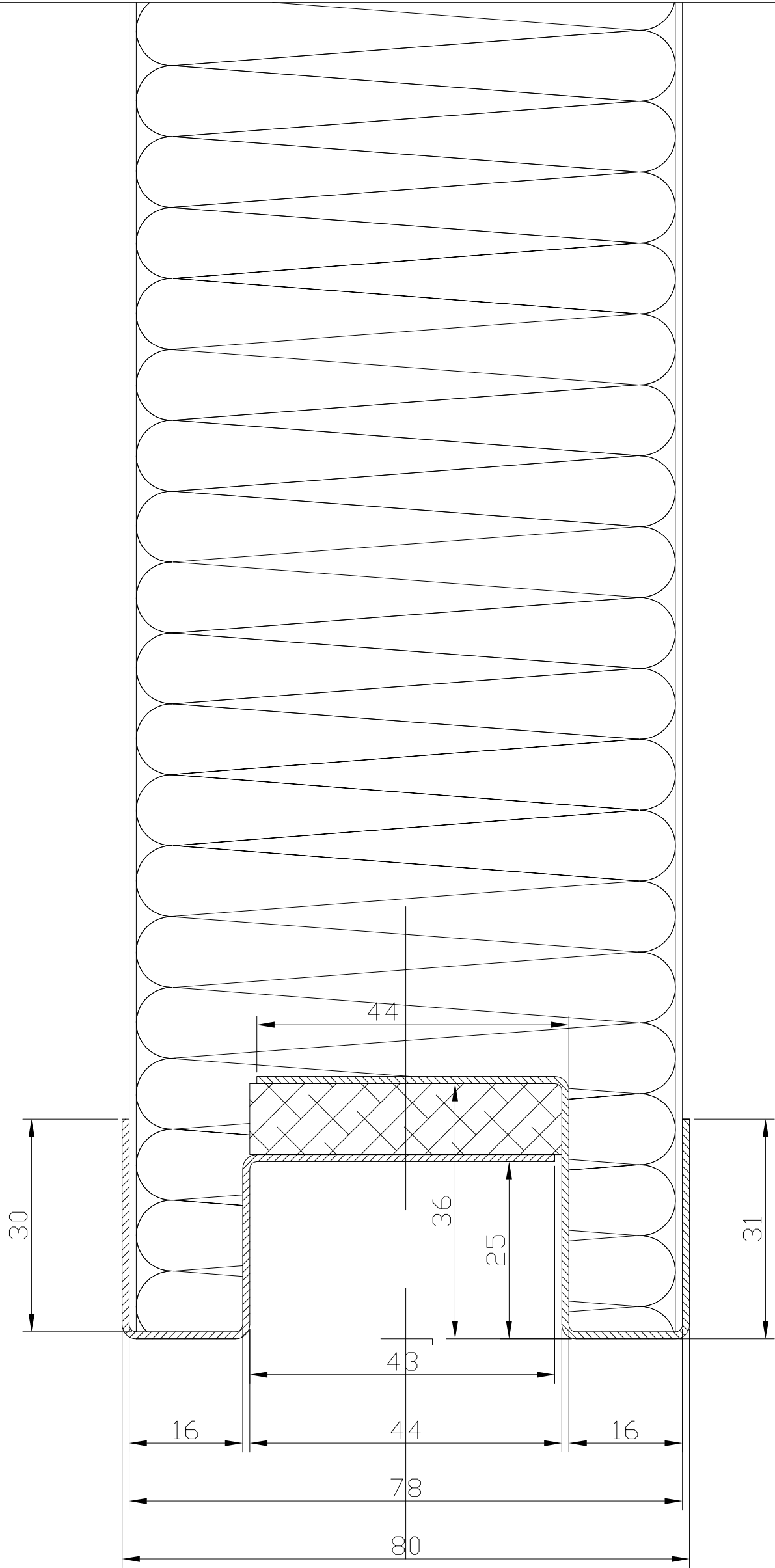
Drawing 1



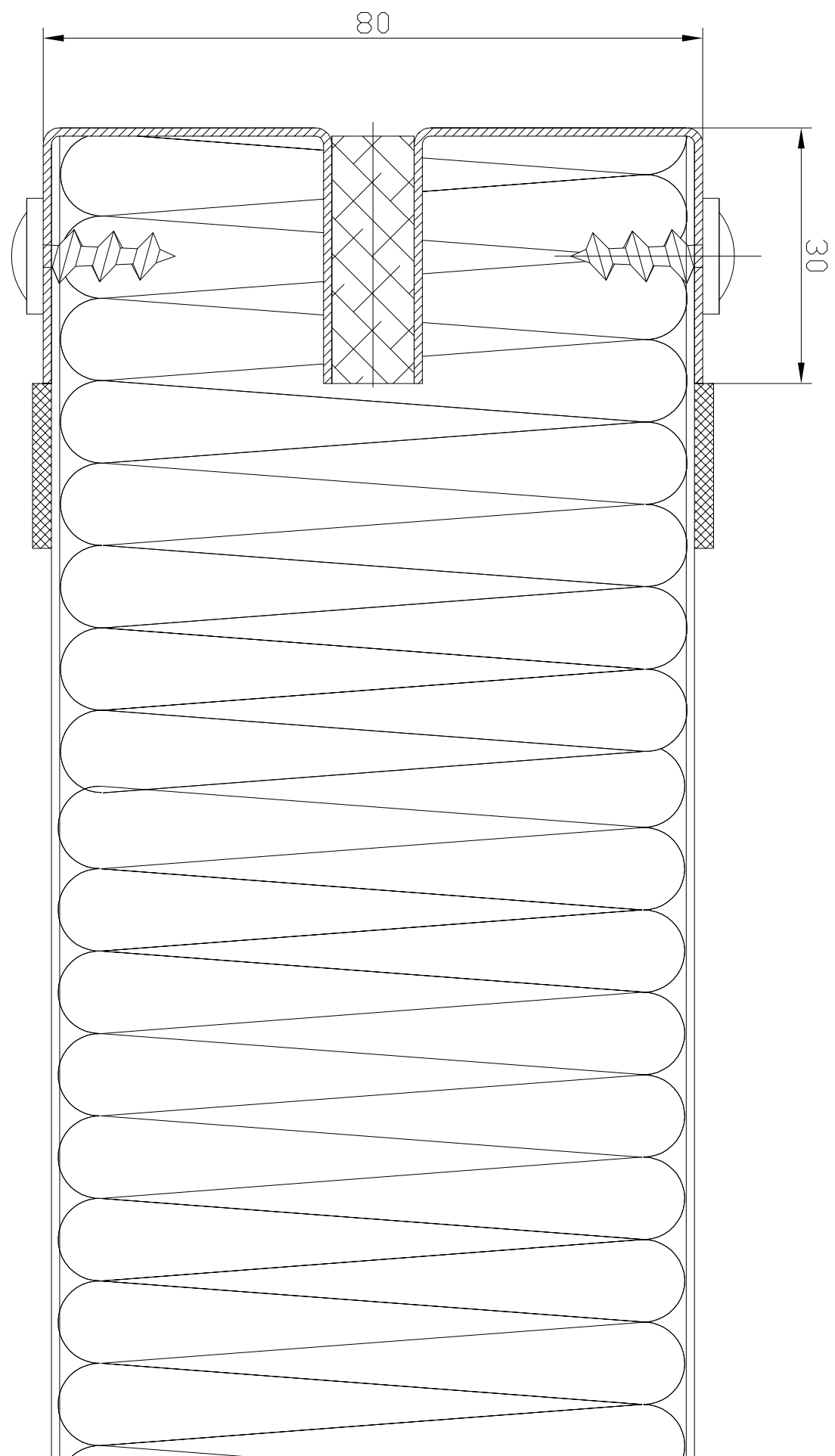
**Gluing the labyrinth profile with
intumescent gasket PROMASEAL PL**



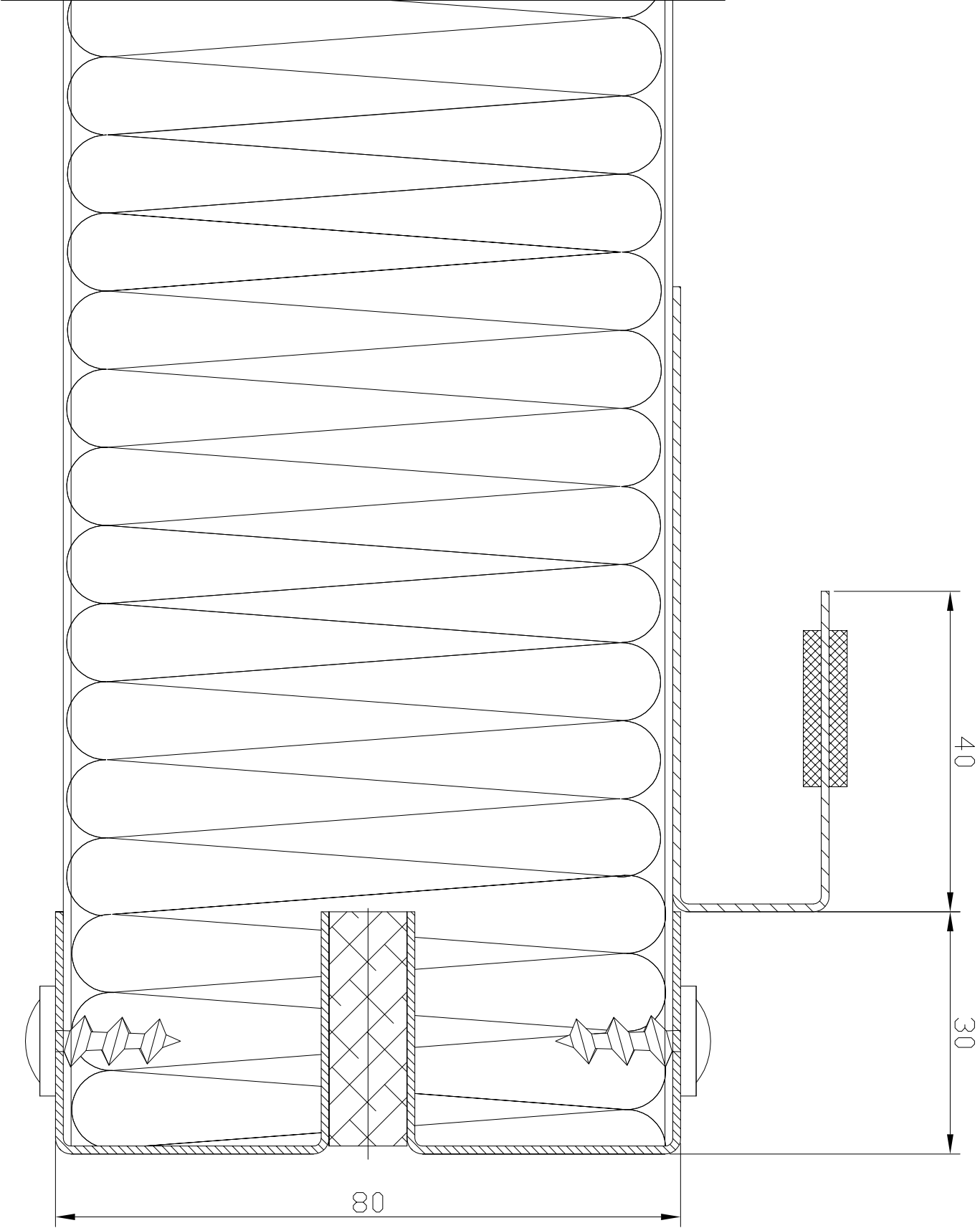
Drawing 1b



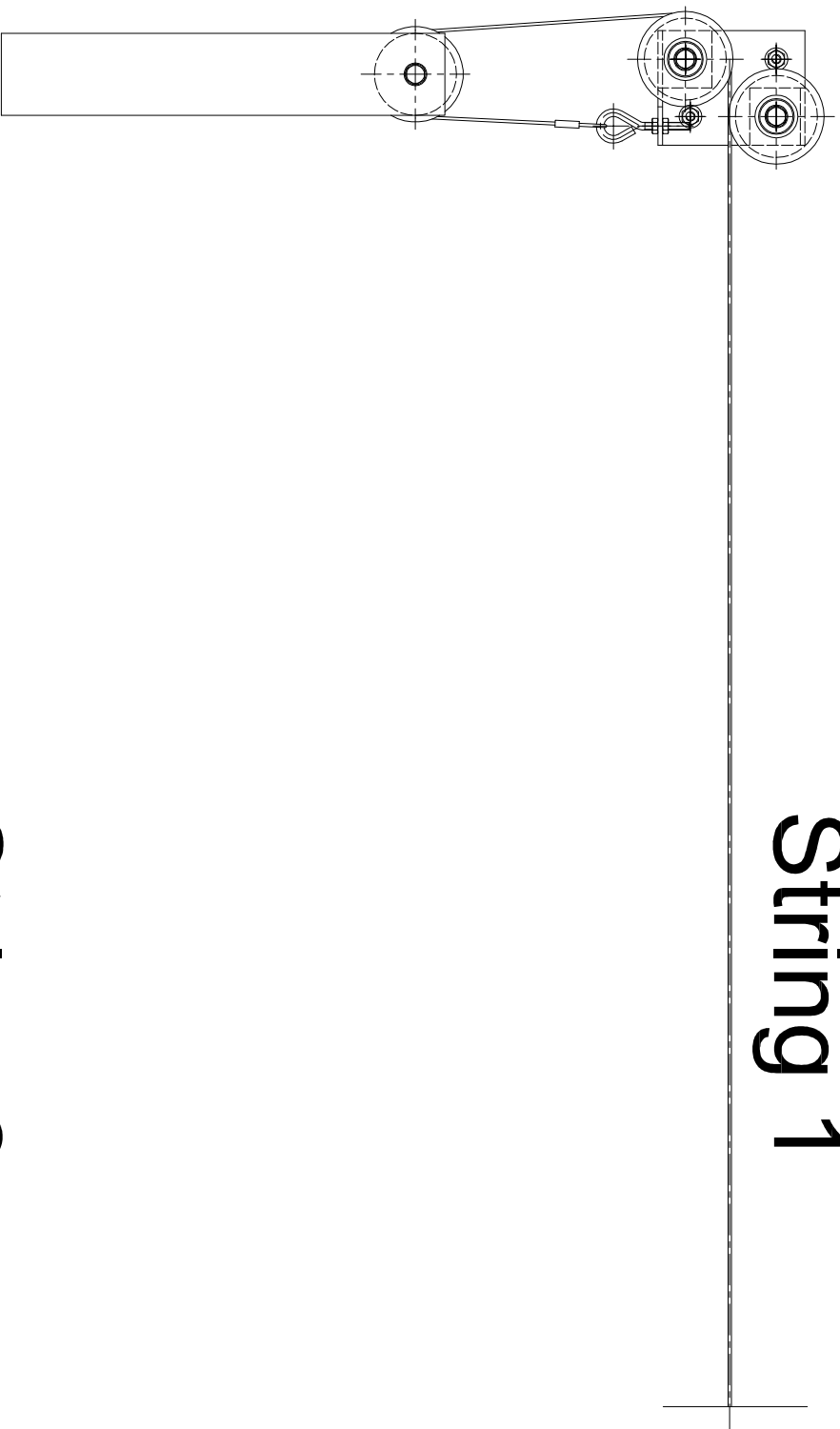
Drawing 1c



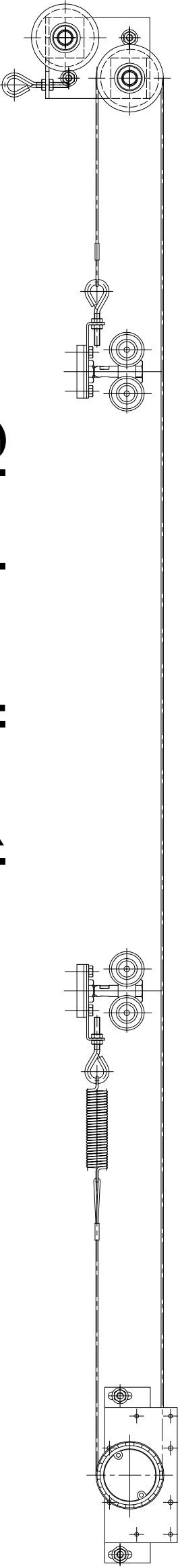
Drawing 1d



Drawing 1e



String 1

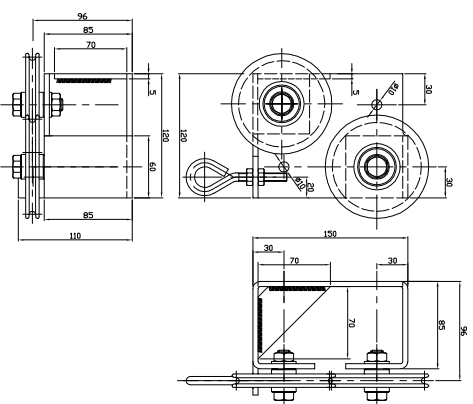
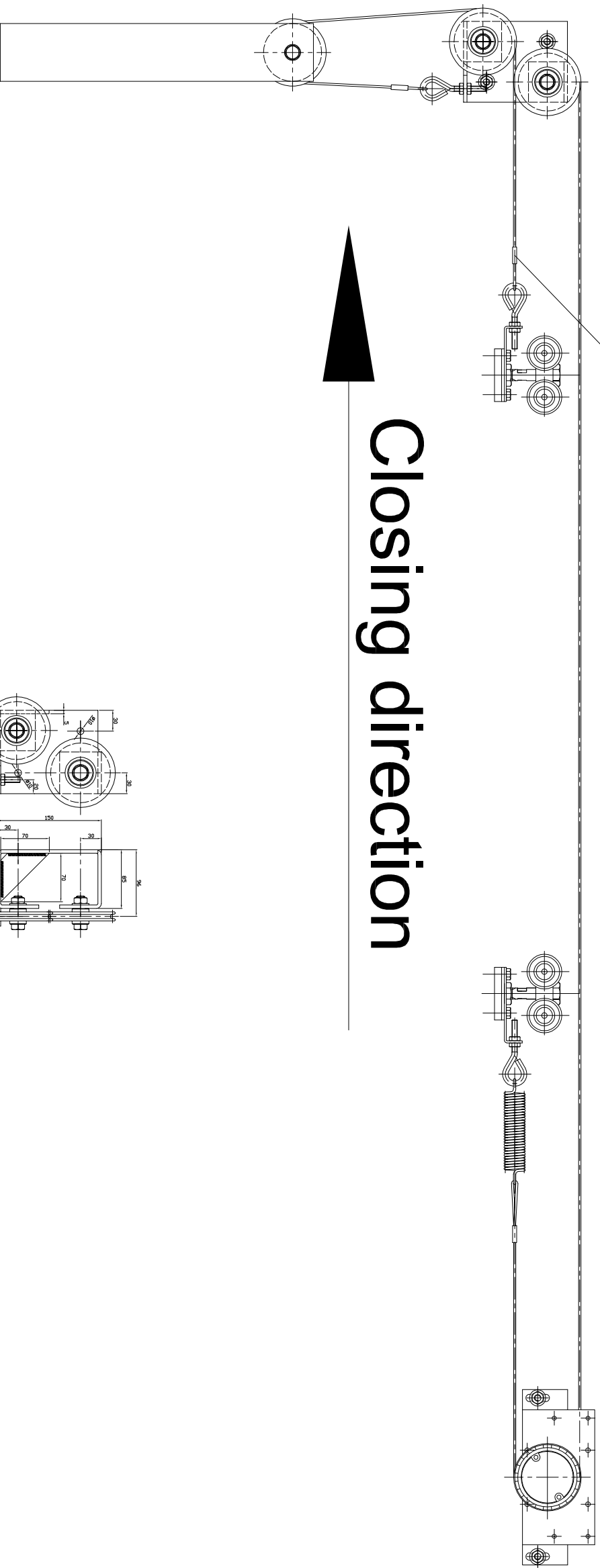


String 2

Closing direction

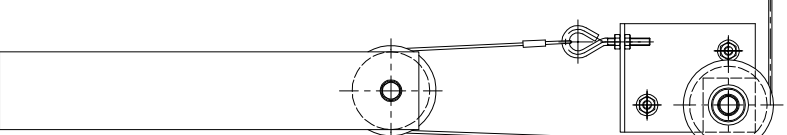
Strings 1+2

Both strings to be connected near the eye bolt (parallel placing).

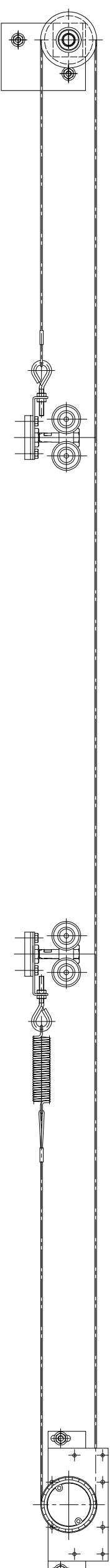


Counterweight at the front, Drawing.2a

String 1



String 2



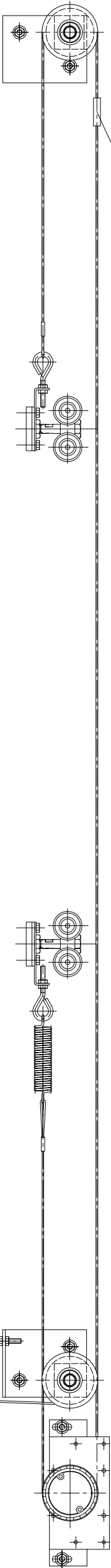
Closing direction



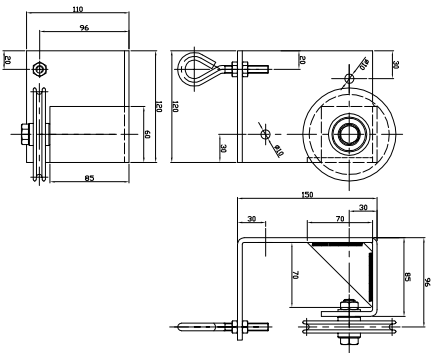
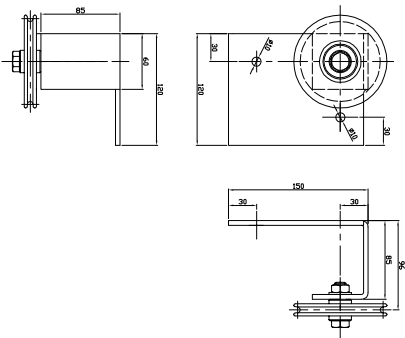
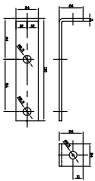
Counterweight at the back, Drawing.2b

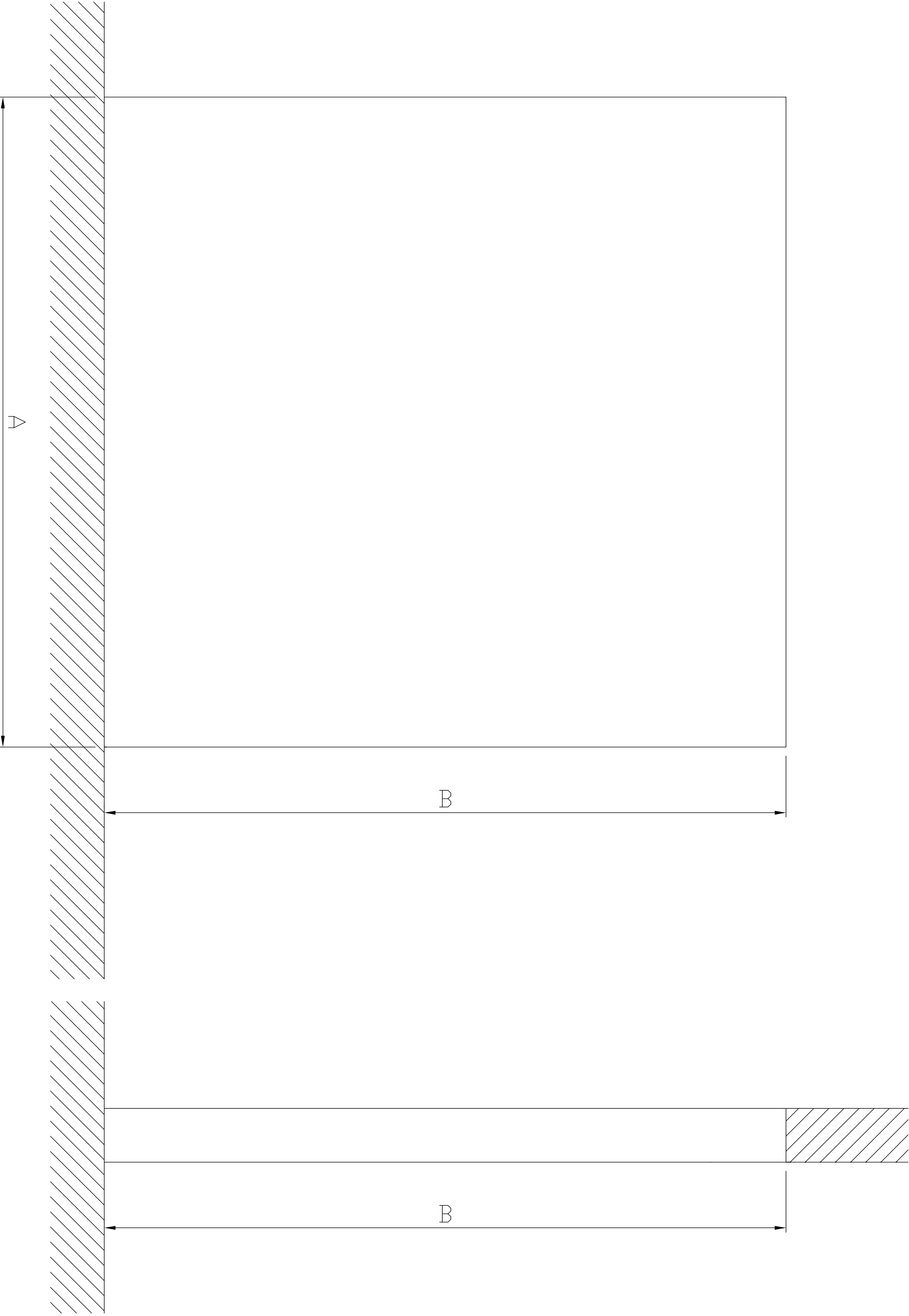
Strings 1+2

Strings to be connected near the console by the door stop (GATE MUST BE IN OPEN POSITION - COUNTERWEIGHT LIFTED UP)

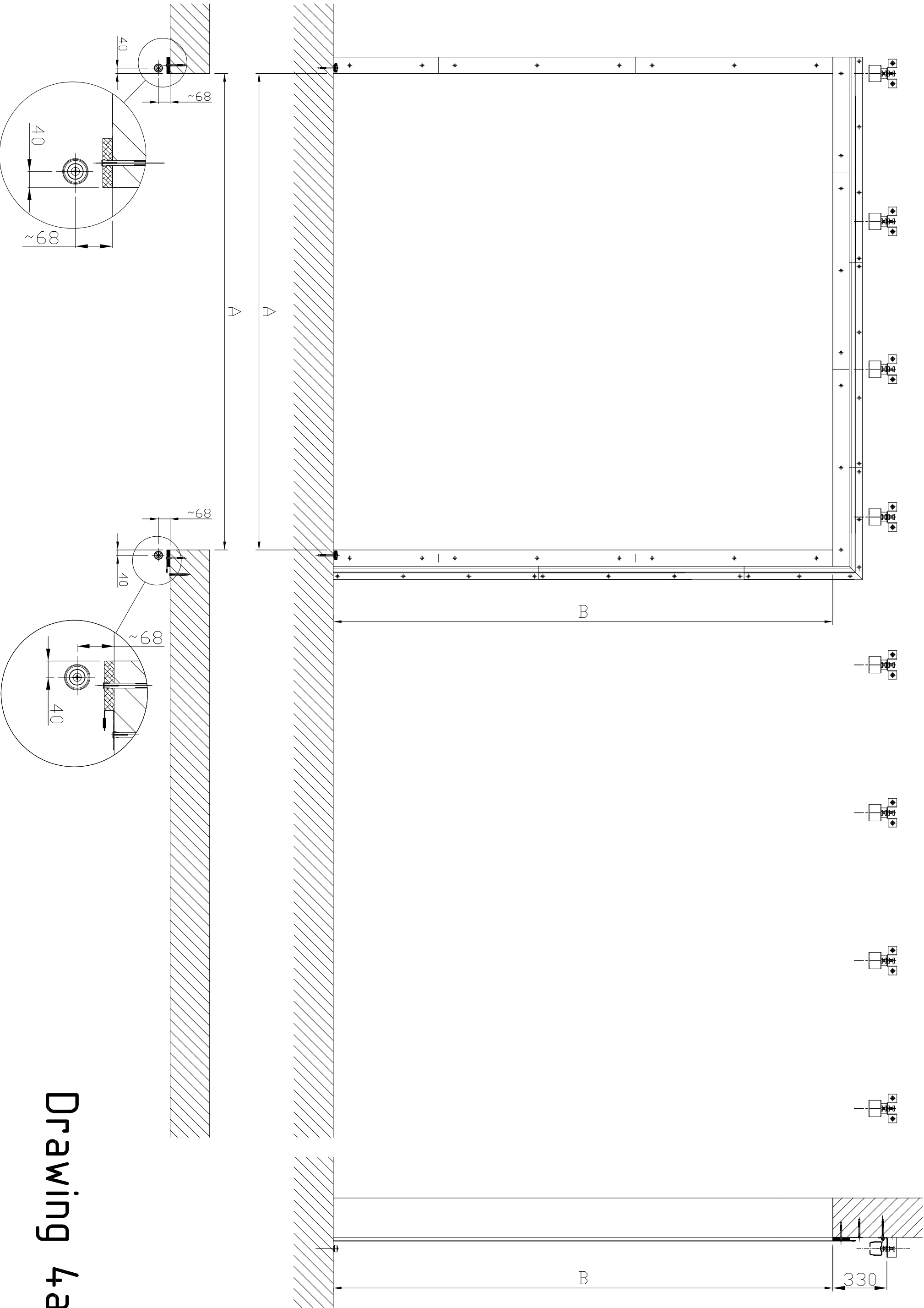


Closing direction

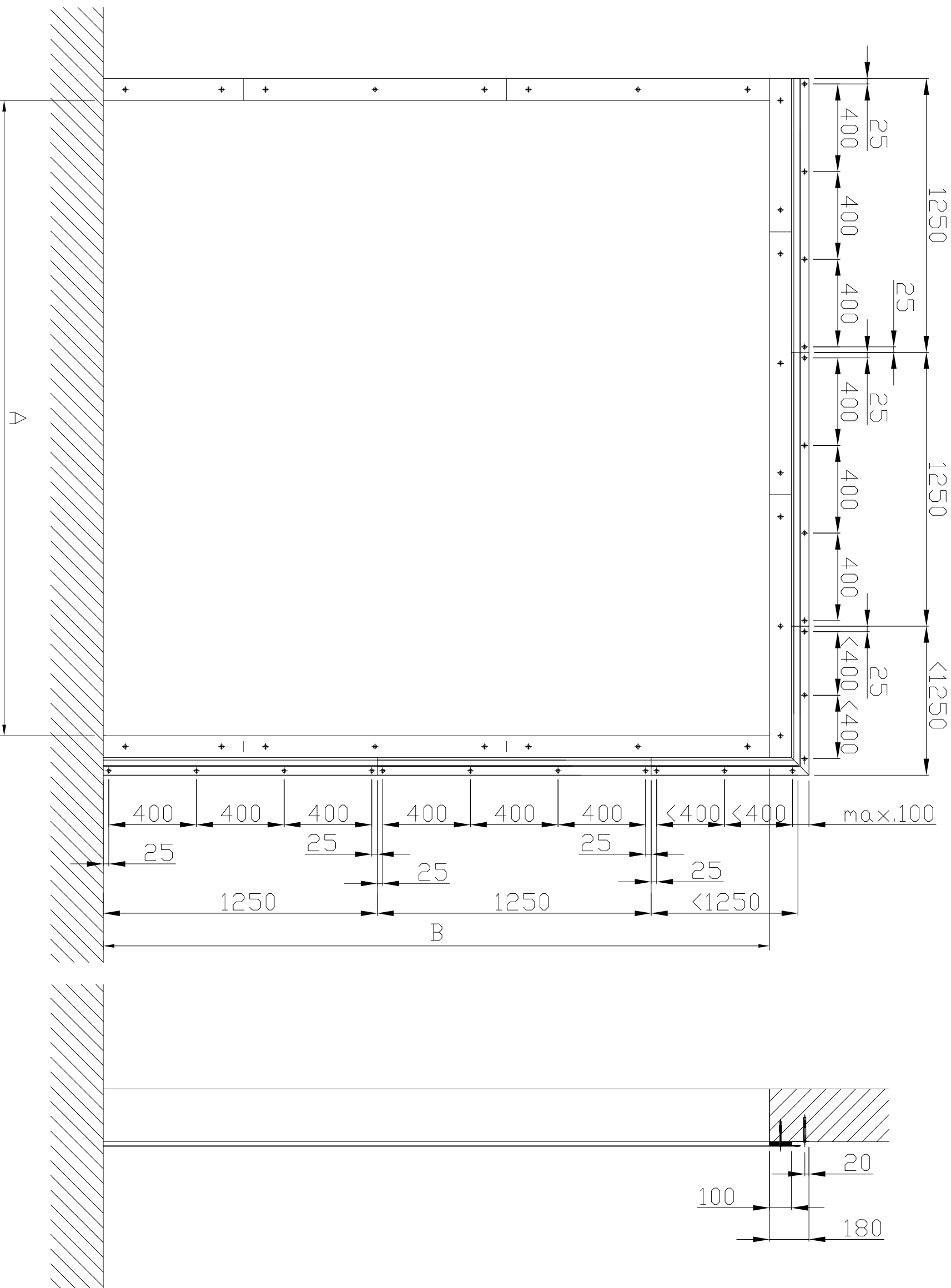




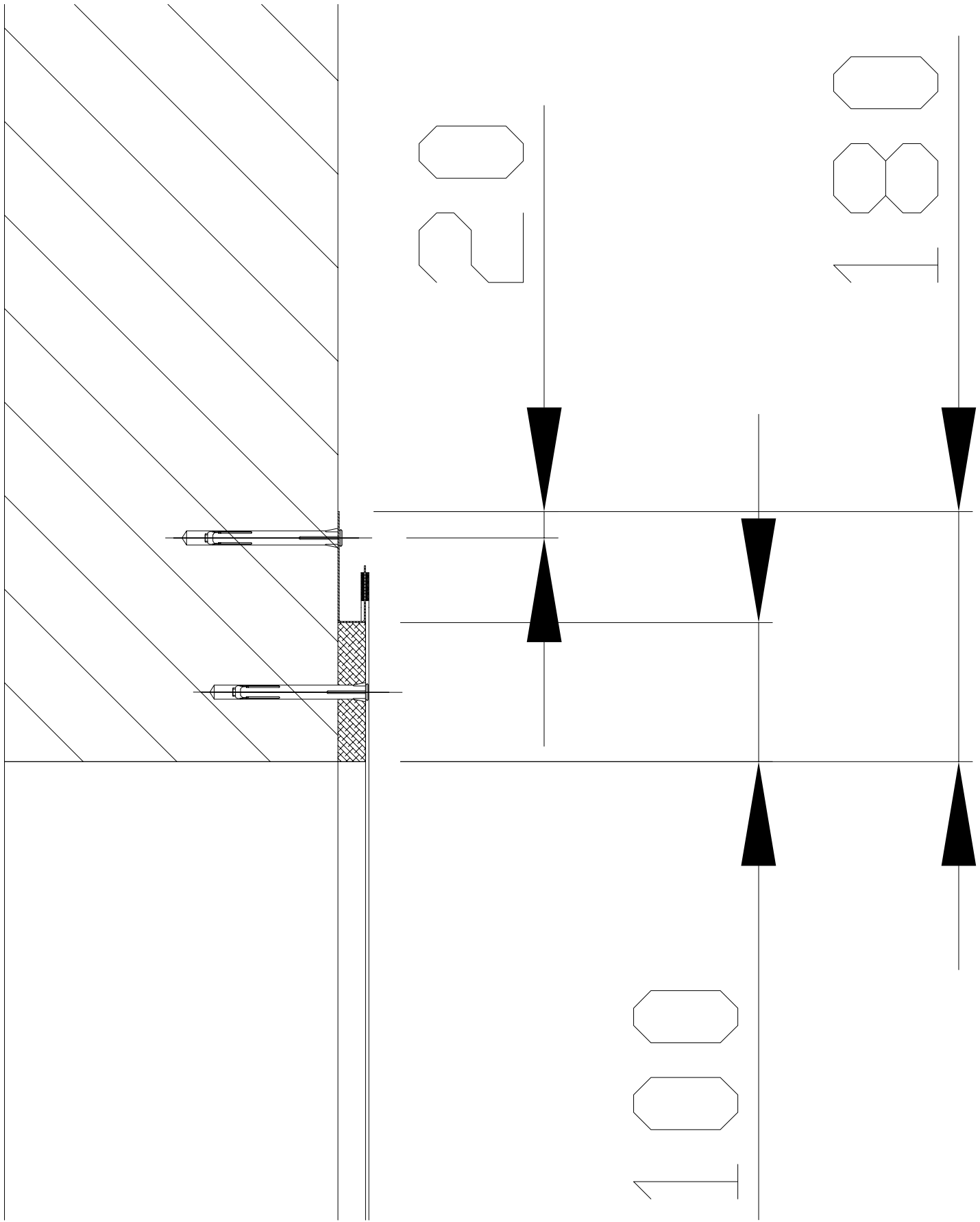
Drawing 3



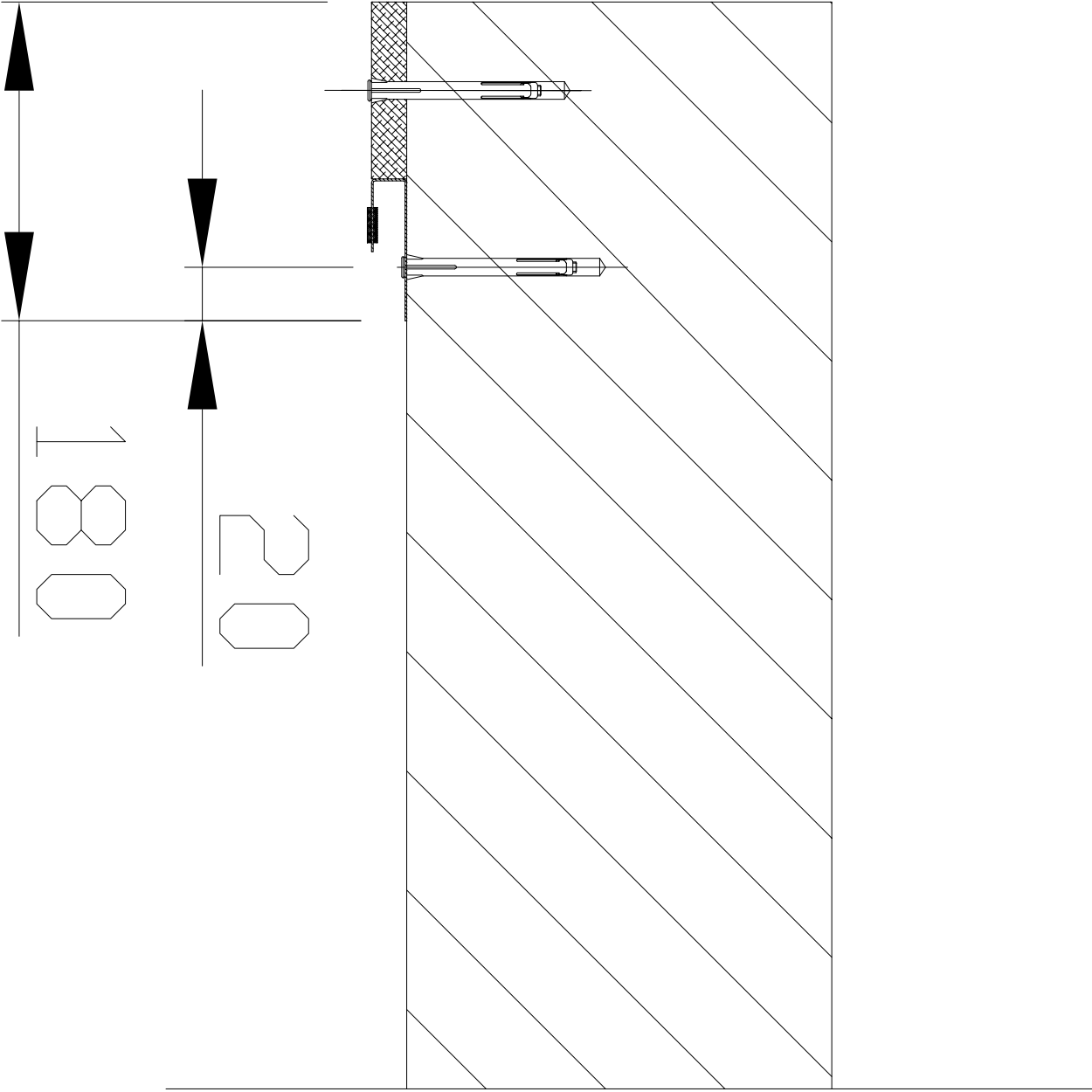
Drawing 4a



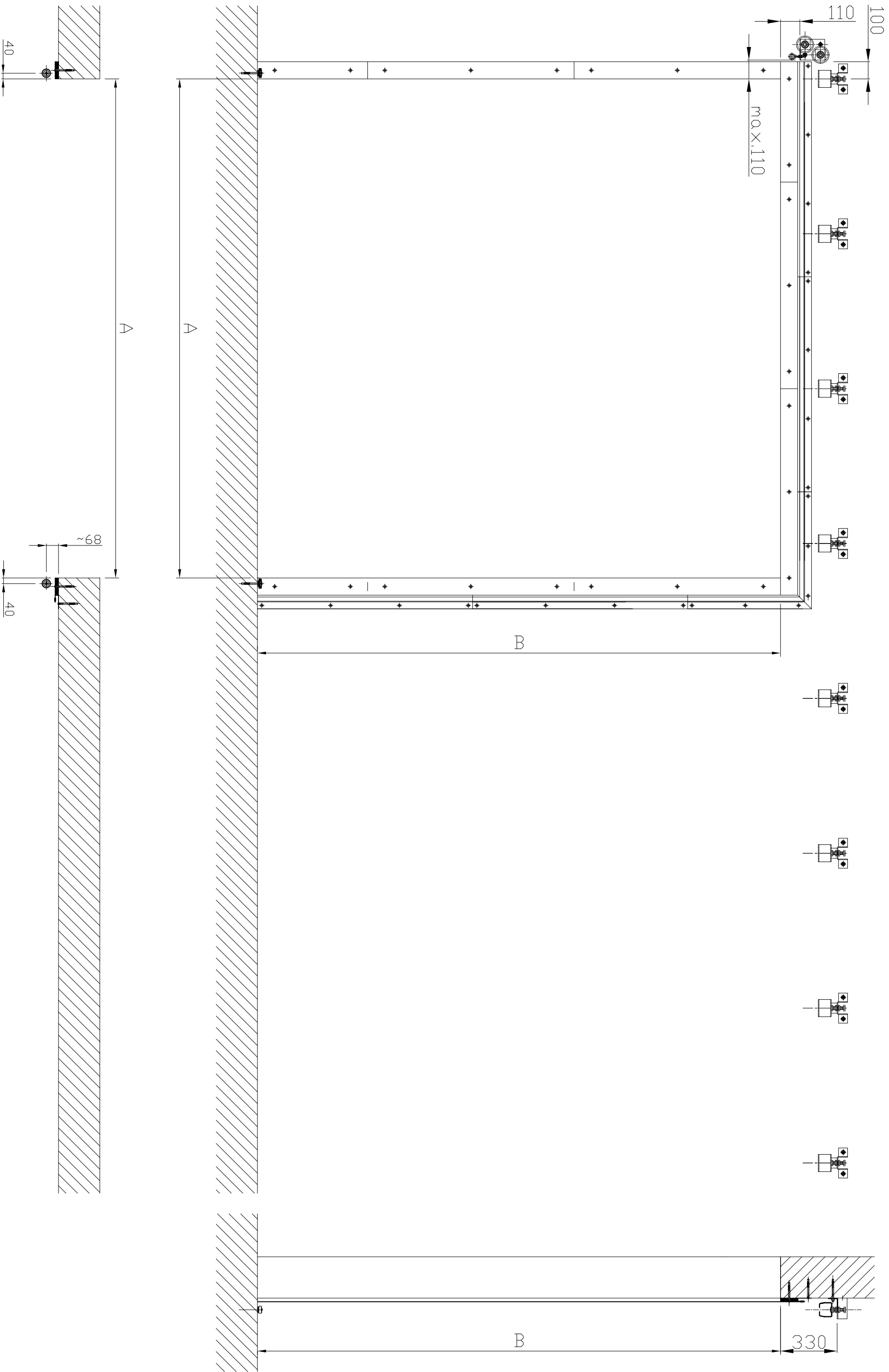
Drawing 5



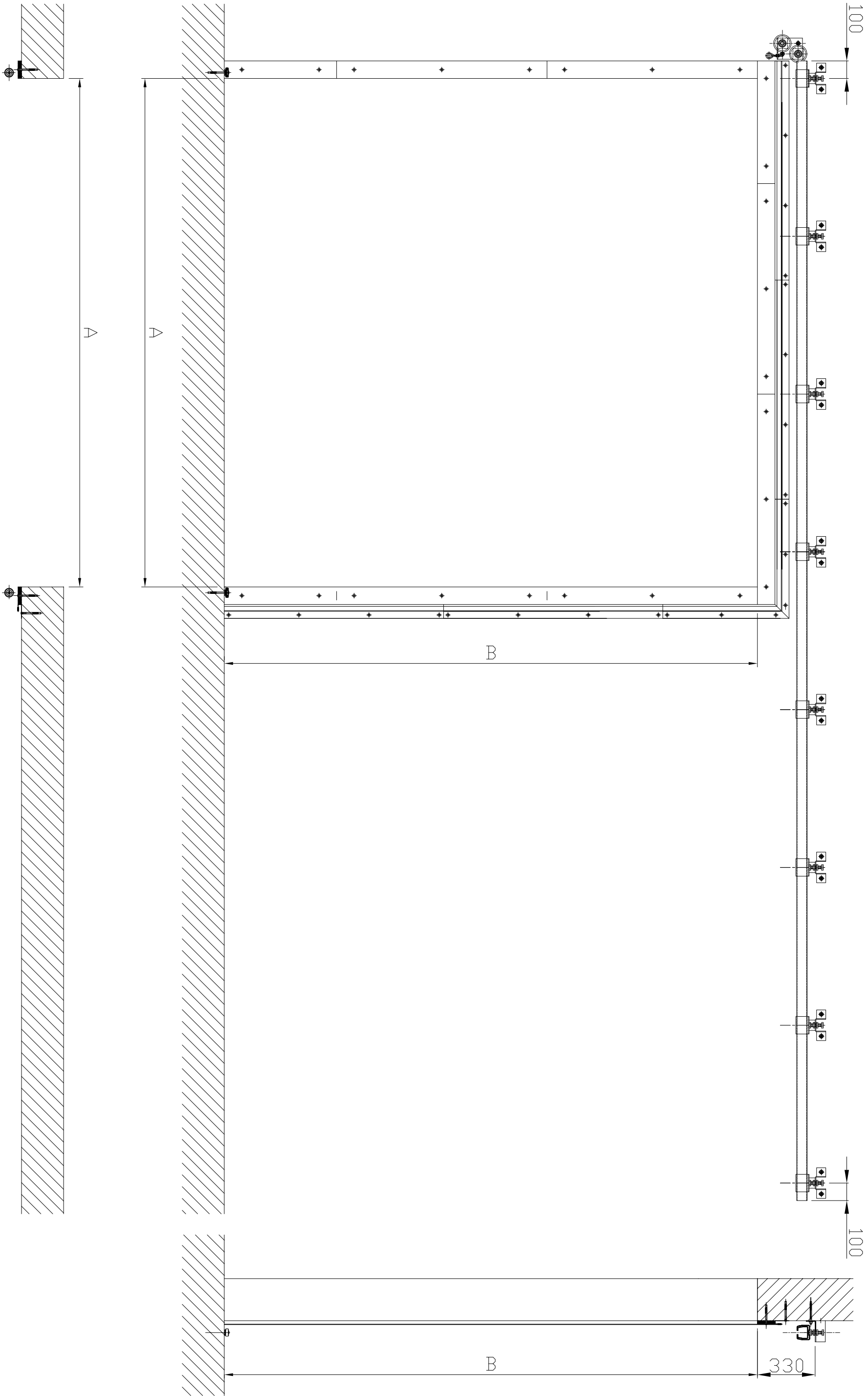
Drawing 5a



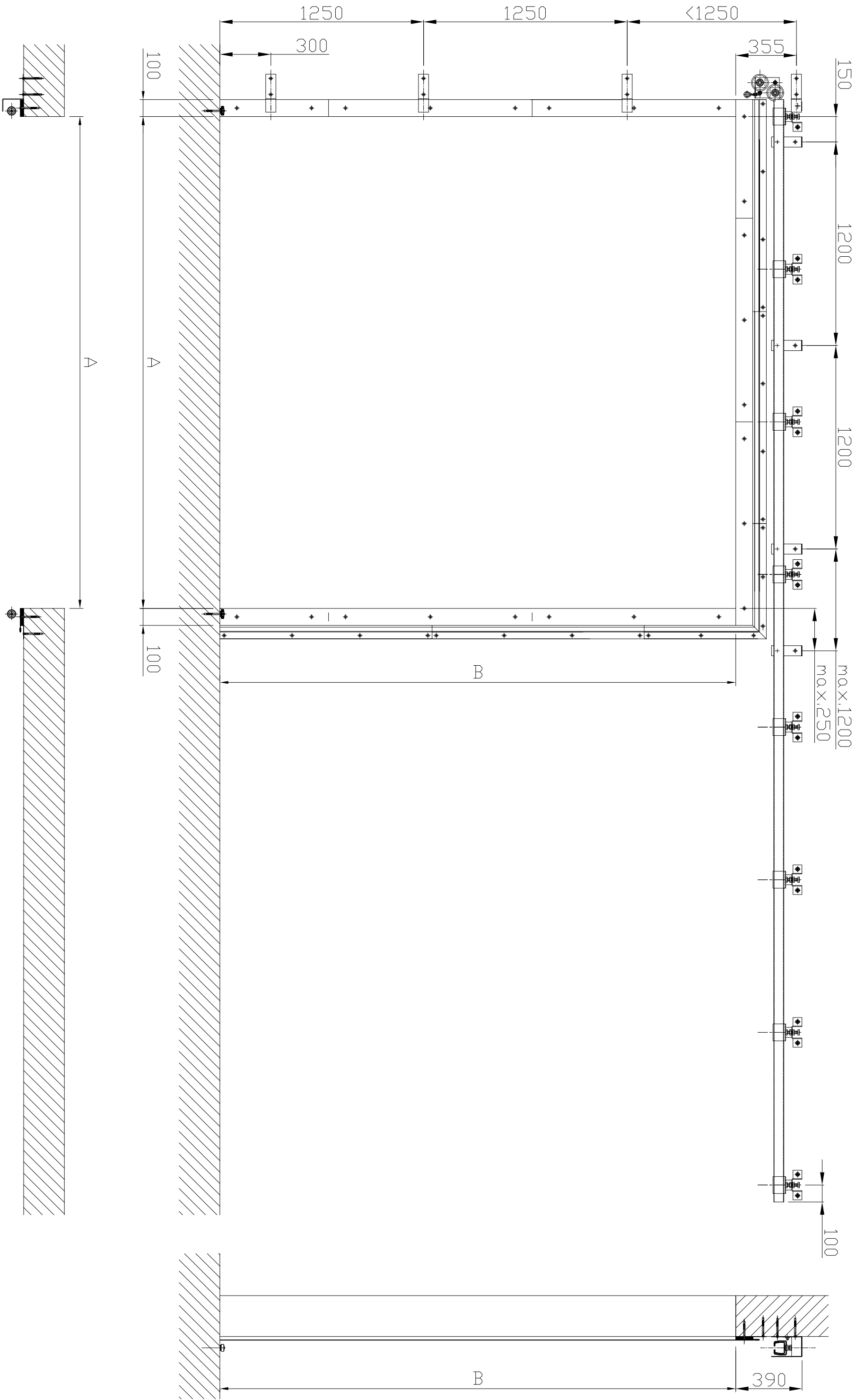
Drawing 5b



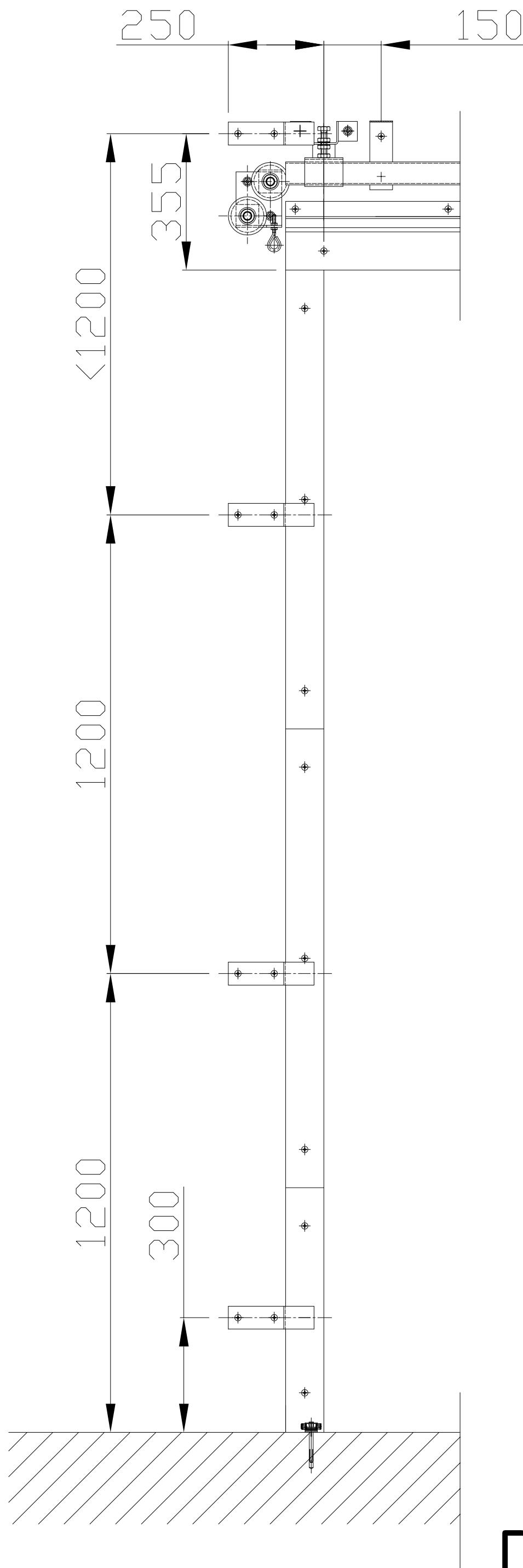
Drawing 6a



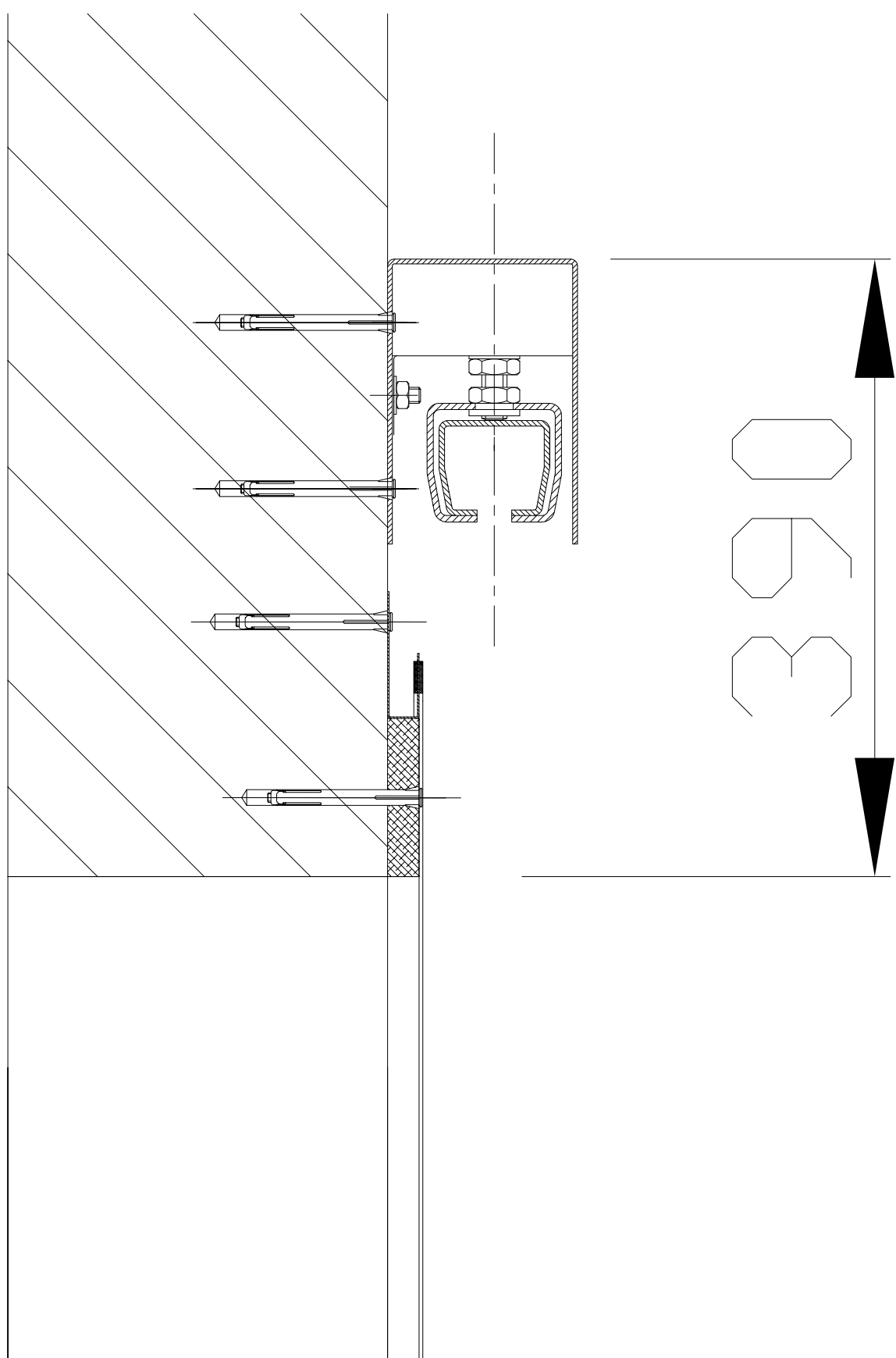
Drawing 6b



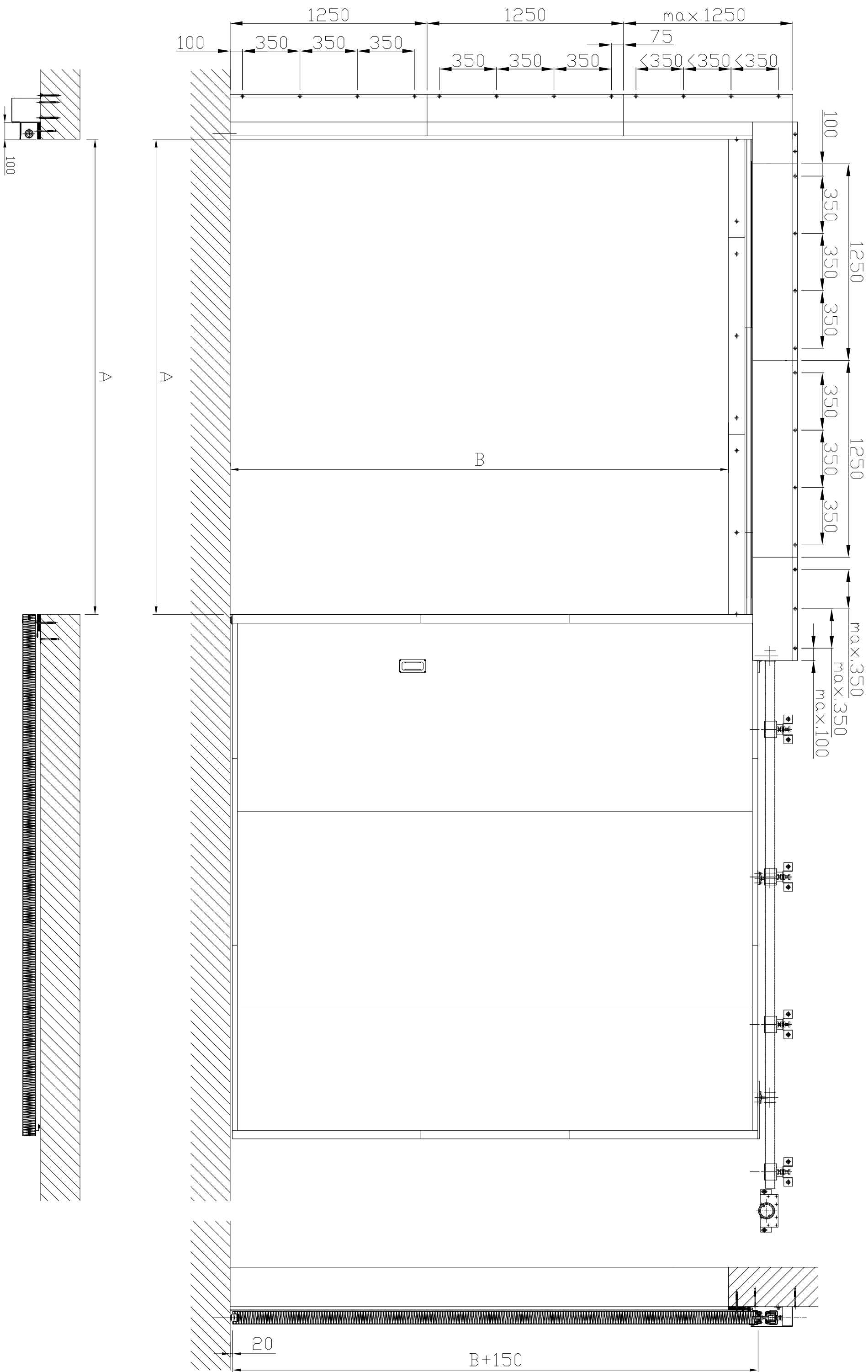
Drawing 7



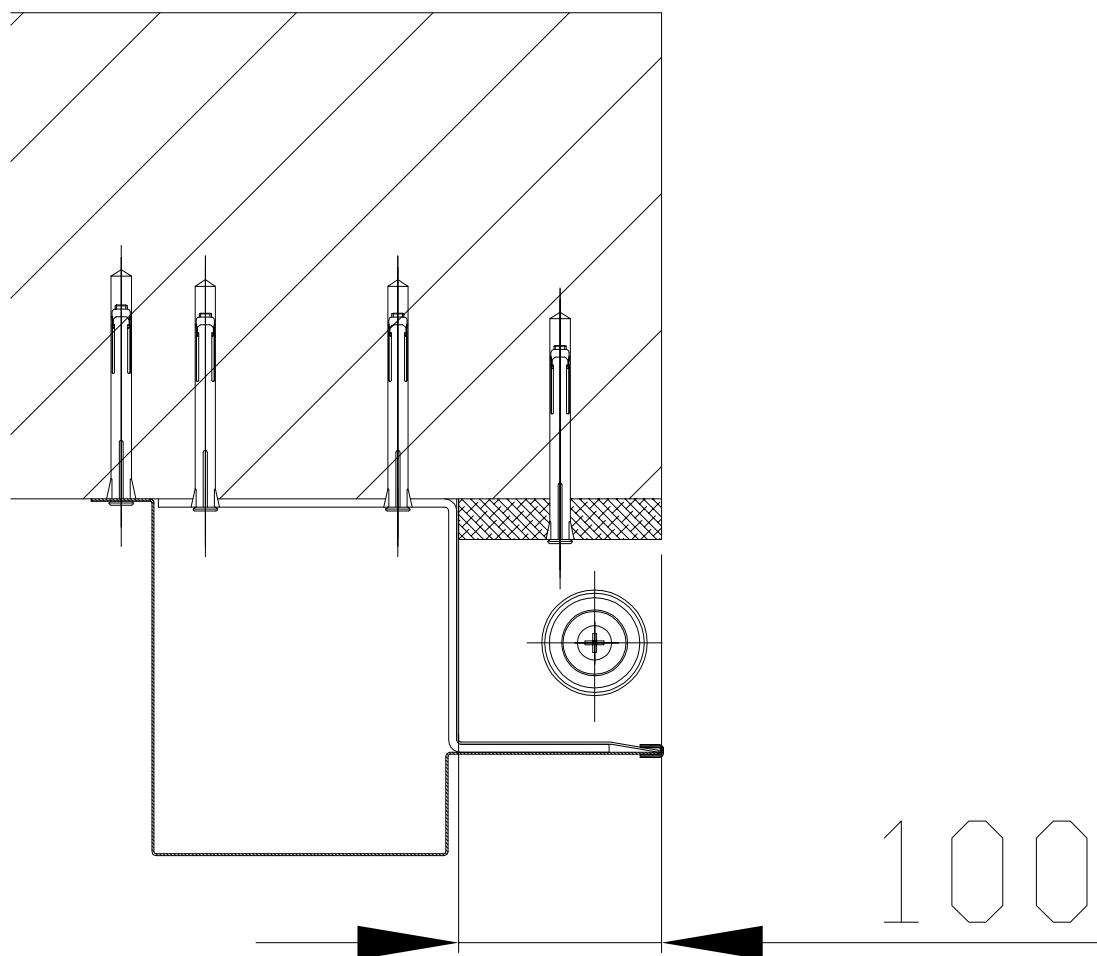
Drawing 7a



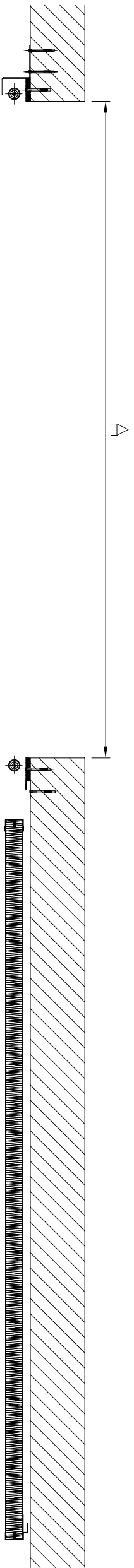
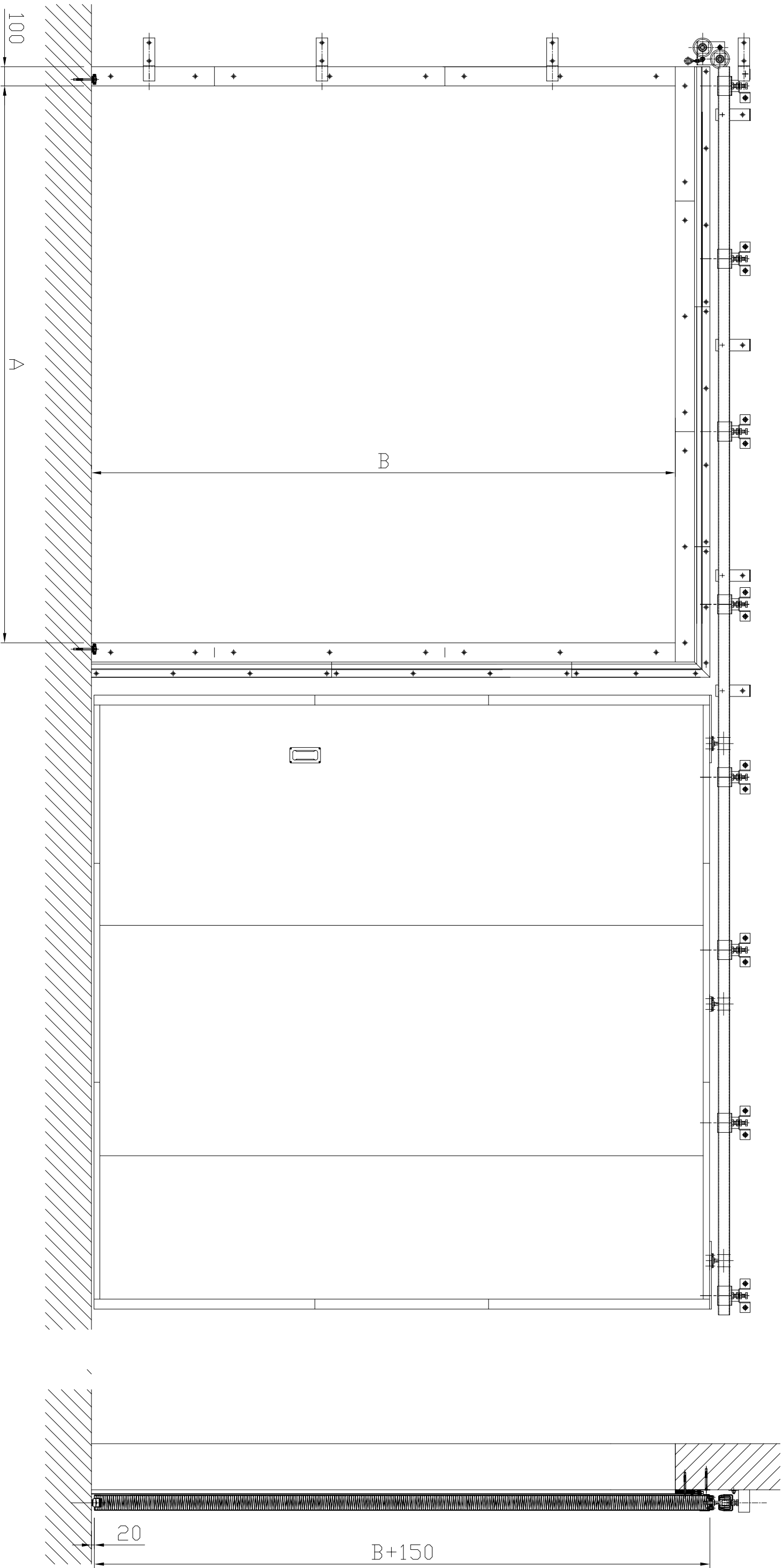
Drawing 7b



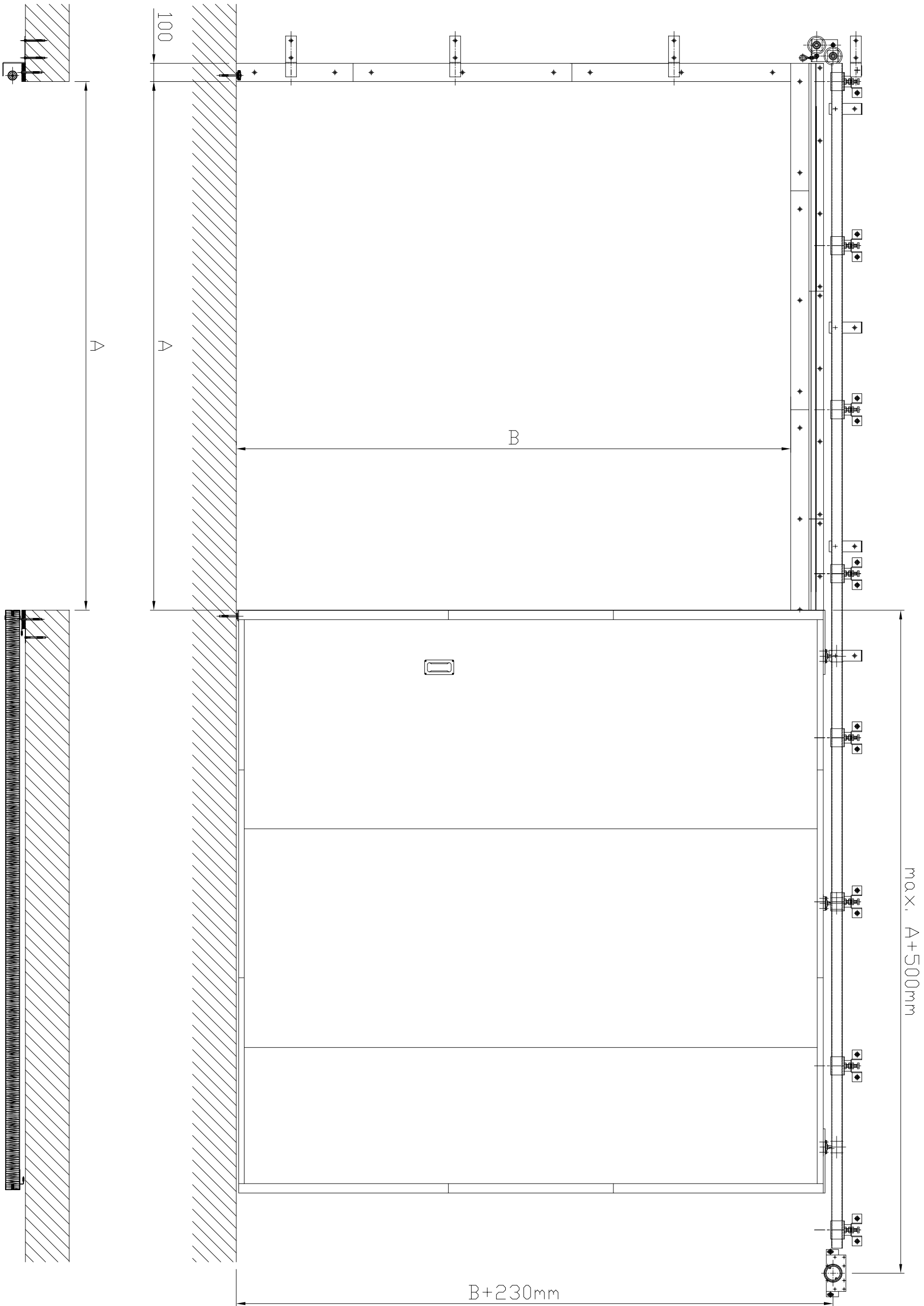
Drawing 8



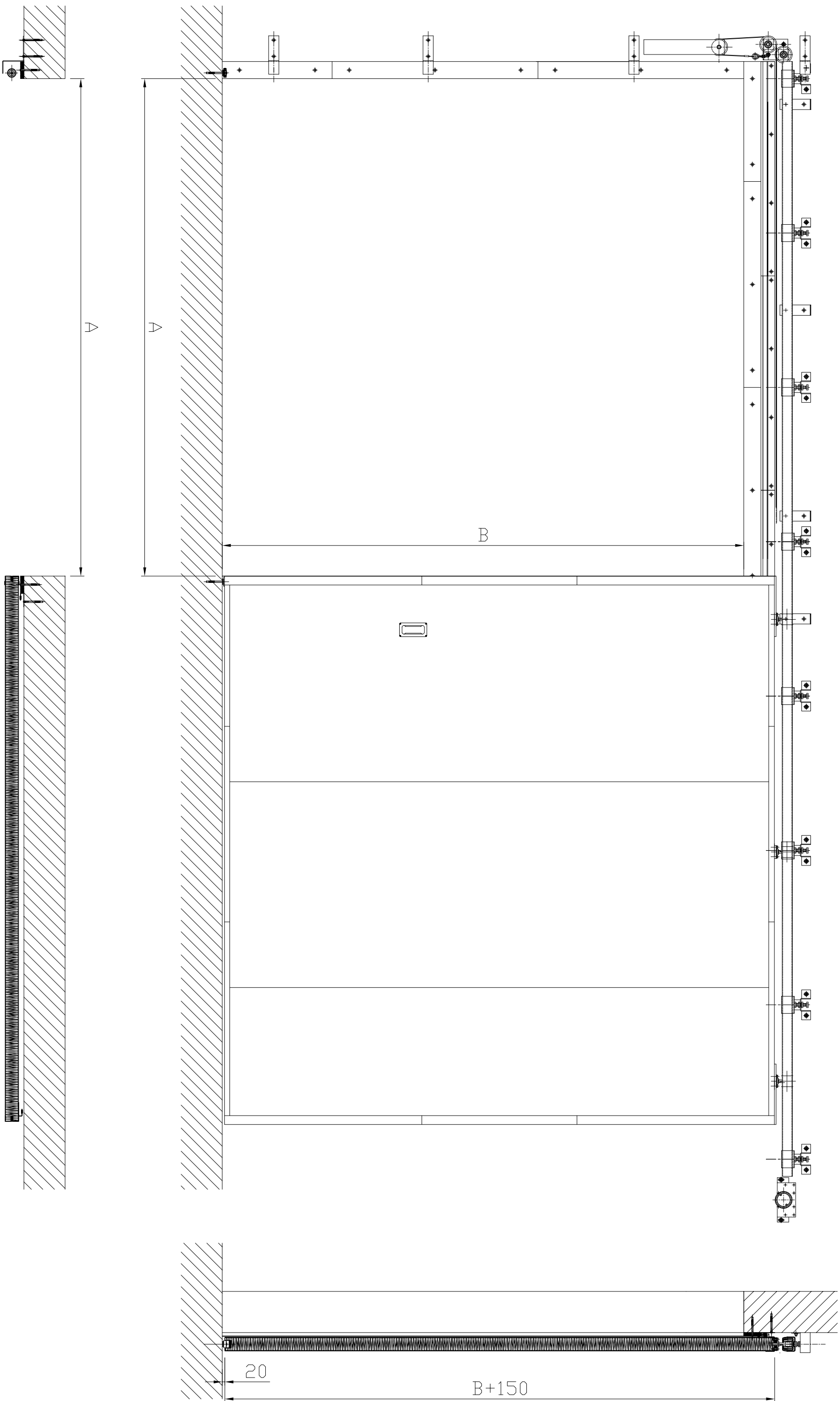
Drawing 8a



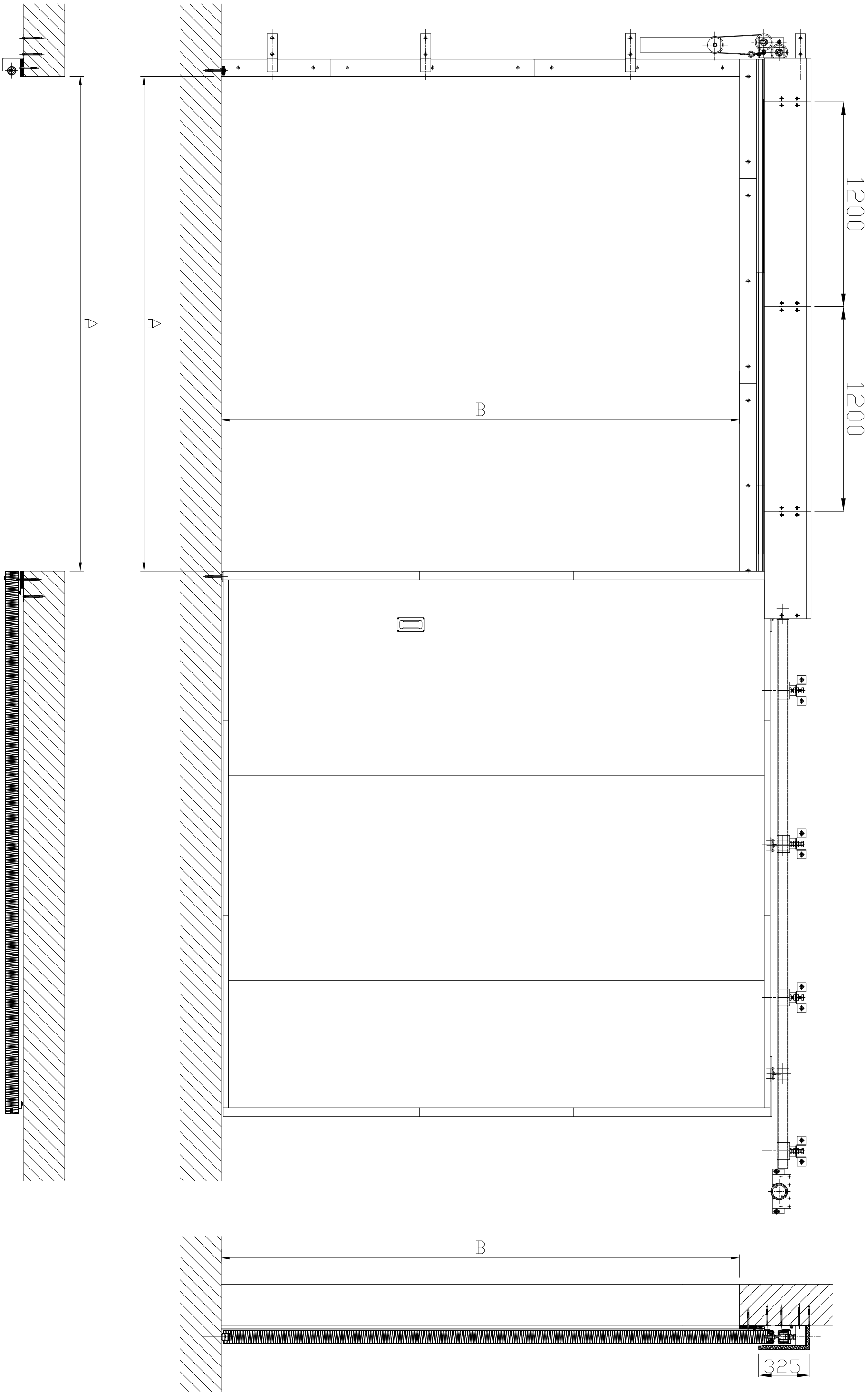
Drawing 9

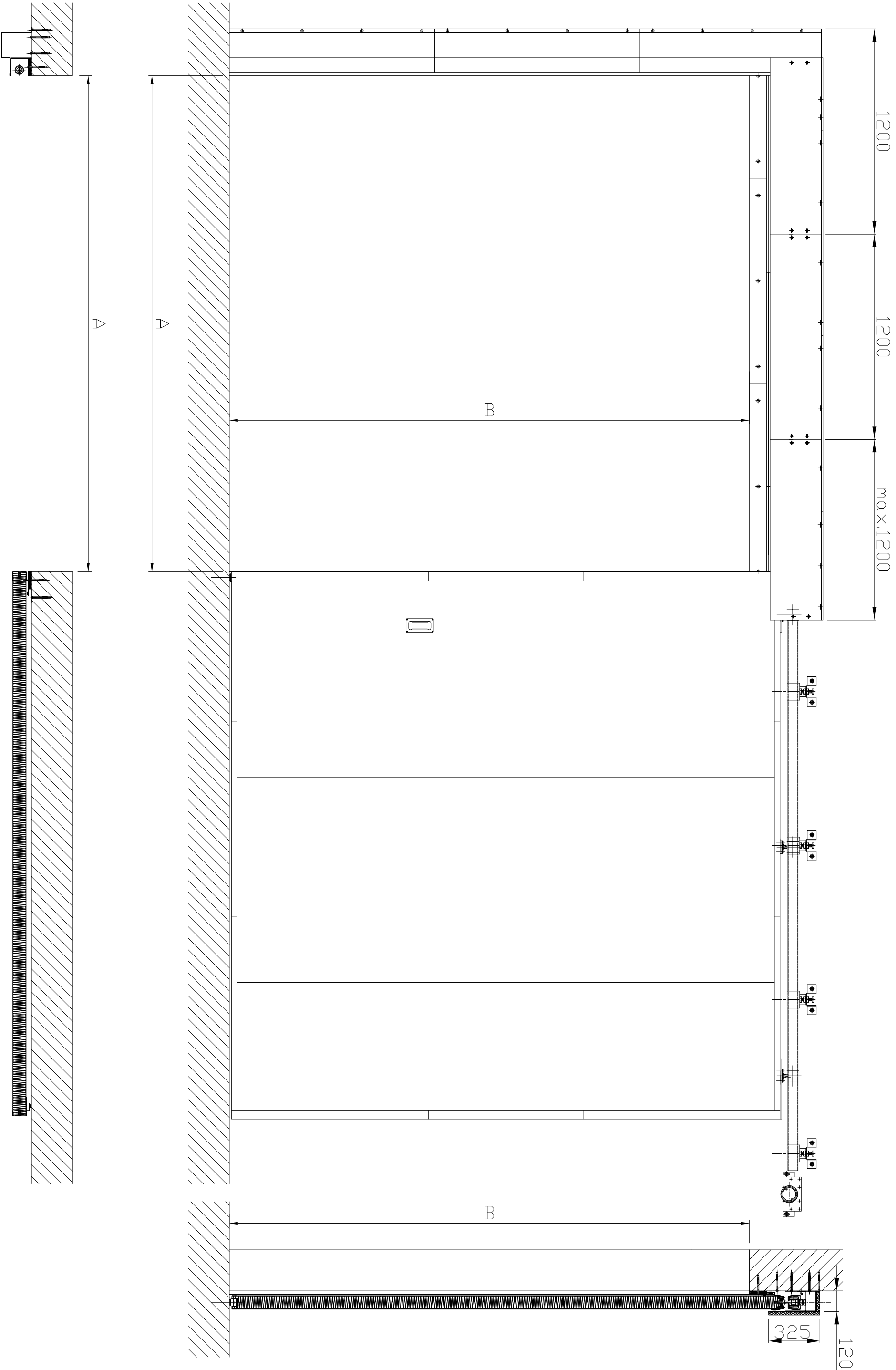


Drawing 10

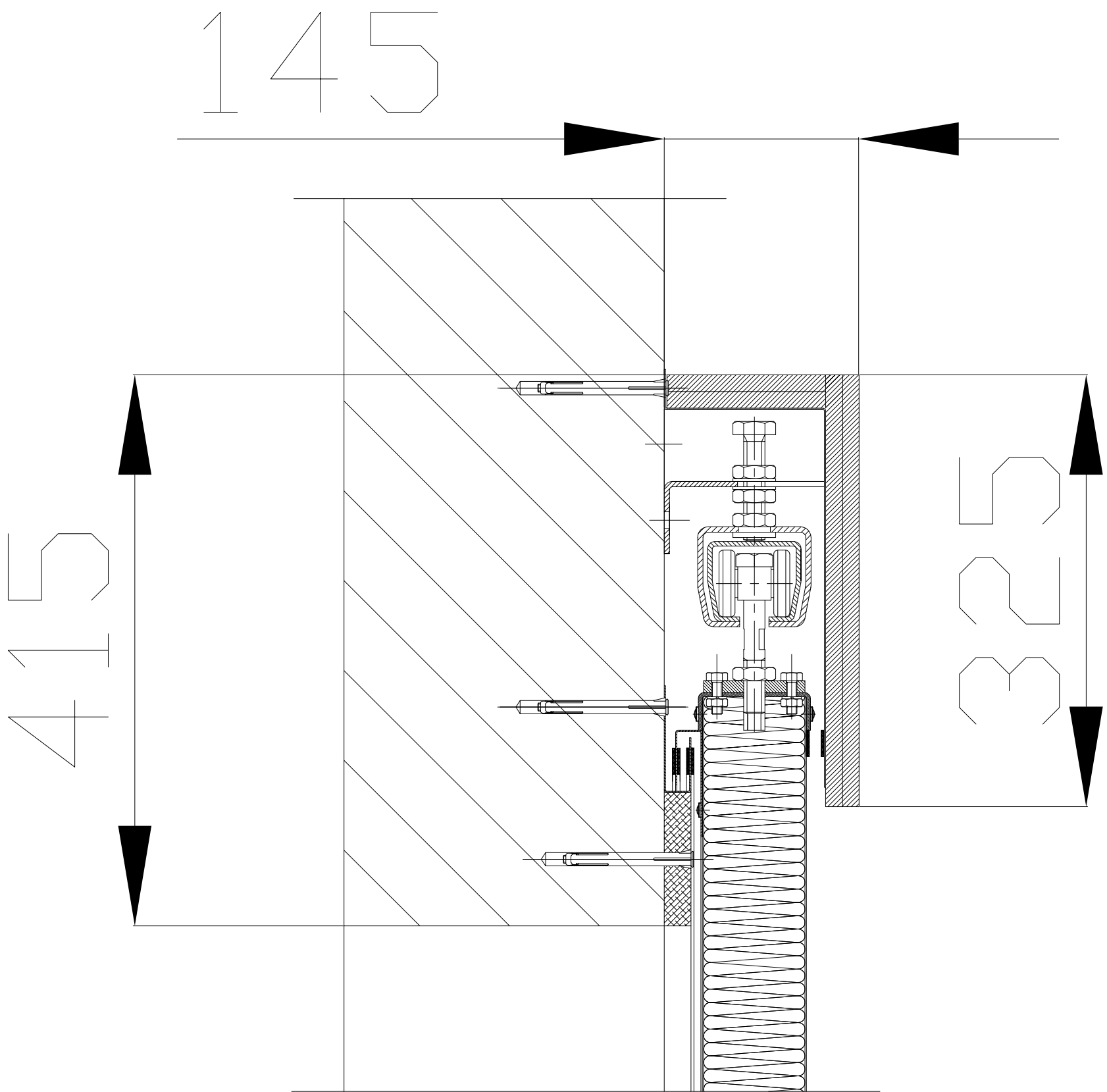


Drawing 11

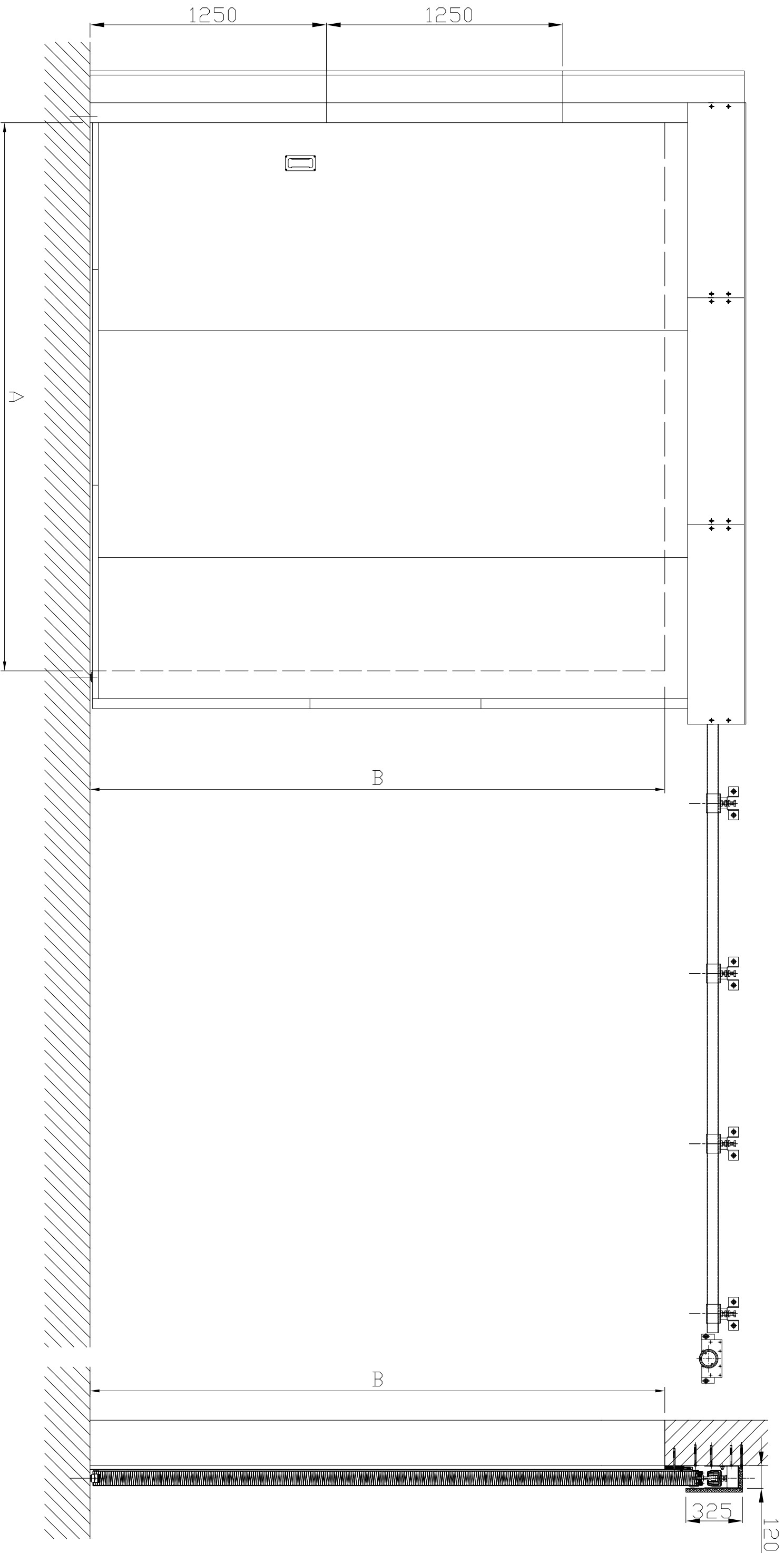




Drawing 13



Drawing 13a



Drawing 14

